# Mining Dozer

# **PR 776**



# LIEBHERR







# **Operating Weight** 71.8 – 73.2 tonnes

79.1 - 80.6 tons

# **Engine Power**

440 kW/598 HP Forward 565 kW/768 HP Reverse

# **Standard Blades**

Semi-U Blade 18.5 m<sup>3</sup>/24.2 yd<sup>3</sup> U Blade 22.0 m<sup>3</sup>/28.8 yd<sup>3</sup>















# **Working Harder** and Faster

Powerful and innovative technologies are the essential hallmarks of Liebherr mining dozers. Either while pushing or ripping, the PR 776 is an extremely powerful machine for any application.

# High Productivity

#### **Powerful Engine**

The Liebherr diesel engine is designed for tough mining and extraction operations, and provides sufficient power to contend with any situation. Different operating modes are available, including maximum power or fuel-saving, depending on the job requirements.

# **An Intelligent Drive System**

The hydrostatic travel drive operates smoothly and automatically adjusts the working speed to the load conditions. The torque is constant on both tracks without interruption. This allows exact and powerful steering. Track slip is minimised and operators can fully concentrate on their job.

#### **Excellent Maneuverability**

When working in narrow areas, the hydrostatic travel drive offers an additional benefit. All steering motions – including turning on the spot – are fast and precise. When involved in ripping work, the ripper can be positioned precisely to enable it to apply great power when ripping layers of hard rock.

#### **Best Traction and Lowest Vibration Levels**

Pendulum-mounted track rollers and idlers provide good traction and reduce vibration levels on the mining dozer.

#### **Outstanding Grading Attributes**

Mining dozers in all size classes must provide maximum versatility. The PR 776 delivers an exceptionally smooth ride, precise blade control and a perfect view on the blade corners. It therefore is able to deliver optimum productivity during heavy-duty pushing operations, when preparing loading platforms for mining excavators and when building and maintaining haul roads.

# **High Blade Penetration Forces**

The blade on the PR 776 is mounted very close to the main frame. This achieves maximum force and assures optimum filling of the blade.

# **Visible Productivity Benefit**

The optional GPS navigation system displays the status of works in progress, as well as the surrounding terrain. This allows the operator to fully focus, achieving maximum productivity.



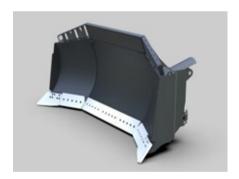
# Intelligent Engine Control

- The electronically controlled power and torque characteristics provide excellent traction and rapid response
- A requirements-driven increase in power ensures sufficient power reserves, even in the most arduous workplace situations
- When reversing on steep terrain, enough engine power is provided to enable the vehicle to achieve high travelling speeds and short cycle times



# Liebherr-Hydrostatic Drive

- Infinitely variable travel speeds
- Continuous power flow no interruption in traction
- Continuous power transmission to both tracks during steering
- Superior manoeuvrability, including turning on the spot
- No gears and constant engine speed
- Zero-wear service brake system with automatically activated parking brake



# Application-Optimized Dozer Blade Shape

 Intensive development work and field measurements have produced the dozer blade surface areas and shapes to perfectly suit the basic machine. They provide the best material rolling properties on self-bonding materials as well as high fill levels for dozer blades when pushing heavy masses of rock





# **Moving More** for Less

Liebherr mining dozers are designed with efficiency in mind. Highly efficient drive concept, long service life of components and low maintenance requirements reduce operating costs and increase profits.

# Unrivalled Efficiency

# State of the Art Engine Technology

The latest generation of Liebherr diesel engines is characterised by an extremely low level of fuel consumption. The consistently, low engine speed in conjunction with Common-Rail fuel injection, leads to optimized cylinder management and very efficient combustion of fuel. This keeps the engine performing at a consistently efficient rate at all times.

#### **Highly Efficient Driveline**

The high efficiency rating of the hydrostatic drive across the entire vehicle speed range and the efficient Liebherr diesel engine minimise fuel consumption and ensure that CO2 emission levels are low.

#### **Efficient Cooling System**

Hydrostatic fans and coolers with widely spaced louvre slats deliver optimum cooling power in very dusty work environments. Requirements-based speed adaptation and flowoptimised fan blades result in fuel savings and minimal noise emissions.

#### **Tilting Cab**

The standard cab can be tilted, if required, allowing quick and easy access to all components of the hydrostatic travel drive. This saves time and increases machine availability.



#### Eco-Mode

- The standard ECO function enables the driver to choose between high productivity and maximum efficiency. Consequently, during light and medium duty operations the ECO function further improves operational efficiency and saves fuel in the process
- Additional optional functions, such as the auto-idle function or automatic engine shut-down, further contribute to fuel efficiency

# Fast Component Replacement

As part of the development work on the PR 776, Liebherr always ensures that all important components can be replaced quickly and easily, and sent in to the Liebherr REMAN programme for reconditioning. For example, the Liebherr travel drives and their oil motors can be dismantled easily from one side when required. In the same way, the folding front section on the chassis provides optimum access to the engine. This makes it possible to remove and reinstall the radiator and the Liebherr diesel engine quickly.

#### **Load Sensing Working Hydraulics**

The system always provides the amount of power actually needed by the operating hydraulics. If the equipment is not being actuated, fuel is being saved.

#### **Long Service Intervals**

With Liebherr hydraulic fluids, service intervals of up to 6,000 hours can be achieved. If Liebherr Plus oils are used, this extends service intervals to as much as 8,000 hours of operation. Maintenance times are reduced substantially which improves machine availability, respectively the dozer uptime. Liebherr oils reduce fuel consumption by cutting down on the resistance levels of moving parts. These oils also provide high-calibre corrosion protection and optimum compatibility with hydraulic hoses, seals and gaskets.



# Intelligent **Cooling System**

- Electronically controlled suction fans requlate the operating temperatures of hydraulic fluid and engine. The individual components are maintained within an ideal temperature range at all times. This protects the components and extends their service life. The cooling air is drawn in from clean areas which reduces contamination levels
- Optionally, Liebherr can provide reversible fans for automatic self-cleaning of the radiator in very dusty working environments



#### **Always Informed** with LiDAT

- · Evaluations of machine utilisation and fuel consumption deliver cost-effective machine management
- · Effective fleet management by data transmission and positioning system
- Monitoring of important machine parameters





# **Ready to Work** When You Need It

The mining industry imposes very high demands on the productivity and reliability of the machines and vehicles it uses. The PR 776 meets these demands perfectly. Its components were specifically developed for arduous working environments. The same is true of its carefully crafted technology, innovation, and detailed solutions, all of which combine to deliver ultimate levels of operational availability.

# Liebherr Driveline

#### **Robust Engines**

Diesel engines from Liebherr have powered machinery around the world for decades. Developed for the harshest operating conditions, the robust build and state-of-the-art technology of these engines ensure optimum operational safety and long service life.

#### **Wear-Free Drive Concept**

The hydrostatic Liebherr travel drive does not require any components such as a torque converter, multi-ratio transmission, service brakes or steering couplings. The high-quality hydraulic pumps and motors operate reliably and practically without wear.

# Generously Dimensioned Final Drives with Automatic Temperature Monitoring

The durable final drives are extremely robust and have been designed to cope with exceptionally high loads. The double transmission seal with continuous temperature monitoring ensures reliable operation.

# Solutions for Continuous Operation

# Main Frame with a Proven Box-Section Design

The main frame is constructed using a proven box-section design, which provides maximum torsional stiffness and optimal absorption of forces. Cast steel is used for components subjected to high stress.

#### **Optimised Equipment**

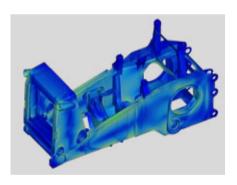
Liebherr blades are manufactured using high-quality steels and are based on a modular design principle. The robust blade mountings provide optimum rigidity and enable the blade to be guided precisely. All rear-mounted ripper variants are designed for heavy-duty mining operations and deliver very high penetration forces. In addition, exposed areas such as bolt connections are protected by appropriate wear protection.

#### **Robust Radiator Version**

For work in very dusty environments, reliable and corrosion-resistant radiators are used. The louvre slats on these are spaced widely at 8 mm. These offer optimum protection against dirt and environmental influences.

#### **Options for Arctic and High Altitude Package**

For operation at low temperatures and high altitudes, Liebherr can provide a number of proven ex-factory adaptations.



# Designed for the Harshest Applications

- Optimised layout: at the development stage components are designed with state-of-the-art software tools
- Extensive test bench runs are the next important step in the development process
- Long-term field tests under rigorous conditions ensure maximum machine availability



# Liebherr Component Integration

- Liebherr has decades of experience in developing, designing and manufacturing components and, as a result, offers maximum reliability
- Important key components such as diesel engines, splitter box, hydraulic pumps and -motors, hydraulic cylinders, final drives and electronics are manufactured in our own facilities, optimized for combined operation and representing the highest quality



# The Right Configuration for Tough and Abrasive Operations

- The combined overflow panel with rock guard offers optimum protection for the radiator and also gives the driver excellent visibility to the material in the dozer blade
- For very abrasive operations, there is the option of fitting ultra-wear-resistant steel panels to the blade, to the dozer push frame and to the hydraulic tilt and pitch cylinders



# LEBHERR

# World-Class Support, Everywhere, Every Day

Thanks to their minimal maintenance requirements, Liebherr mining dozers make a reliable contribution to your economic success. The extensive network of highly professional Liebherr Service Centres mean that mining customers can obtain assistance rapidly and locally.

# Cost-Effective Maintenance

#### **Simple Daily Checks**

All items that the operator checks during daily routine inspections are readily accessible on one side of the engine. The hydraulically tilted cab provides easy access to components as well. Service work can be performed quickly and efficiently.

#### **Long Maintenance Intervals**

The maintenance intervals are perfectly matched to suit individual components. In exposed areas zero-maintenance bearings are used. Particularly long maintenance intervals for engine oil and hydraulic fluid help reduce costs and increase availability, respectively.

# Optimal Planning

#### **Planned Costs**

Liebherr mining dozers come with extensive standard warranties for the entire machine and the drive train. Customised inspection and service programs allow optimal planning of all maintenance activities.

#### Remanufacturing

The Liebherr-Reman Programme provides a cost-effective way of upgrading components to meet the stringent quality standards of the originally manufactured equipment. Various reconditioning levels are available including replacement components and general overhaul or repair. This assures the customer the most economical and highest quality component for the service life of the machine.

# The Focus is on the Customer

#### **Professional Advice and Service**

Professional advice is a given at Liebherr. Experienced specialists provide guidance for your specific requirements including application-oriented service support, service agreements, value-priced repair alternatives, original parts management, as well as remote data transmission for machine planning and fleet management.

#### **Continuous Dialog with Users**

We utilise the expert knowledge and practical experience of our customers to continuously optimise our machines and services – real solutions for real situations.



#### **Easy Access**

- All service points are centrally located and easily accessible. Thanks to wide-opening access doors, routine inspection of the machine is easily performed
- Lube points for the equalizer bar are arranged conveniently inside the engine compartment
- The standard lighting inside the engine compartment is a great help for maintenance and servicing work



# Hinged Cooling Fan

- In very dusty working environments, the hinged guard makes it a great deal easier to clean the radiator system. The radiator shroud can be lifted up after unfastening just a few screws
- On the PR 776, as a standard feature, the hydraulic oil cooling fans can be opened up for cleaning without the need for tools



# **Expedited Spare Parts Service**

- 24-hour delivery spare parts service is available for our dealers around the clock
- The electronic spare parts cataloge allows fast and reliable selection and ordering via the Liebherr online portal
- With online tracking the current processing status of your order can be viewed at any time





# Protecting Your Most Important Assets

The Liebherr PR 776 offers an uncompromising safety concept for drivers and for service personnel. Maintenance and service points are readily accessible and this, in conjunction with wide-opening covers, enables maintenance and service work to be carried out rapidly and safely. Moreover, the cab on the PR 776 offers a wide range of safety features.

# Highest Safety Standards

# Best All-Round Visibility with Integrated ROPS/FOPS Protection

A new feature in this machine class is the ROPS/FOPS protection integrated directly in the cab structure of Liebherr mining dozers. This provides perfect all-round visibility, substantially improving productivity and, even more importantly, improving workplace safety.

#### **Rear-View Camera**

The image from the standard reversing camera is integrated directly in the front display and this switches into full-screen mode automatically whenever the dozer is reversing. This offers an optimum level of safety and comfort.

#### **Working Platforms**

To make inspection and service work as convenient as possible for maintenance personnel, an optional working platform with handrail can be supplied. Access to components like the air-con unit, oil cooler and electronics is therefore a very safe process.

#### **Lighting for the Access Steps**

From ground level, the driver can activate the access steps lighting. This lights up the entire area for the left-hand access steps.

#### **Optional Powered Access Ladder**

Enhance safety during shift changes and maintenance schedules by facilitating easy access to the machine's catwalk.

#### **Automatic Parking Brake**

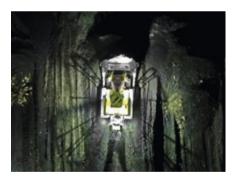
When the machine is stationary, the parking brake is activated automatically. This prevents the machine from rolling away. The zero-wear parking brake releases automatically whenever the dozer starts travelling, making operation even more convenient.

#### Safe Access to the Workplace and the Service Points

Readily accessible and ergonomic handles with non-slip access steps make the driver's cab easy and safe to enter and leave.







#### **Optimum Visibility**

- The PR 776 offers optimum visibility to all sides, even with the optional work platform installed. People and obstacles can be detected very well. Especially in mining applications, this feature contributes substantially to enhanced safety
- The containers with sloping edges provide clear visibility of areas close to the machine

# Ground-Level Operating Panel

- The operating panel is easy to reach from ground-level, and this makes it possible to activate the cab access step lighting
- It is also a quick and safe operation to speed-fill the fuel tank on this dozer
- The emergency-stop button integrated directly in the control panel can be operated at any time to shut down the entire unit

# Modern Lighting Concept

- To provide optimum illumination of the working area, there is a choice of modern lighting, e.g. high-performance LEDs
- The modular lighting concept is part of the new machine design and it makes it possible to match the lighting to each application in an optimum manner





# Mining Responsibly

Liebherr considers the conservation and preservation of the environment as a major challenge for the present and future. Liebherr are considerate of environmental issues in designing, manufacturing and managing machine structures, providing solutions that allow customers to balance performance with environmental consciousness.

# Minimized Impact on Life

# **Optimized Energy Consumption, Fewer Emissions**

Constant power regulation of the hydraulic system and engine output optimize equipment fuel efficiency, depending on the application. In "Eco-Mode" setting, the machine is set up to reduce engine load, significantly improve fuel consumption and reduce emissions.

# **Controlled Emission Rejection**

The PR 776 is powered by a high horsepower diesel engine which complies with the US EPA Tier 2 or US EPA Tier 4f/EU Stage V compliant emission limits. This power drive makes the PR 776 cost-effective, without compromising productivity, and reduces the machines impact on the environment.

# Sustainable Design and Manufacturing Process

#### **Certified Environment Management Systems**

Subject to the stringent European program for the regulation of the use of chemical substances in the manufacturing process REACH\*, Liebherr undertakes a global evaluation to minimize the impacts of hazardous material, pollution control, water conservation, energy and environmental campaigns.

#### **Extended Components and Fluids Lifetime**

Liebherr is constantly working on ways to extend component life. Through the Exchange Components program, superior lubrication systems and the reinforcement of parts under stress, Liebherr can reduce frequency of part replacement. The result minimizes environmental impact and lowers the overall total cost of ownership.

\*REACH is the European Community Regulation on chemicals and their safe use (EC 1907/2006) It deals with the Registration, Evaluation, Authorization and Restriction of Chemical Substances.





# The Liebherr-Mining Remanufacturing Program

- Reduced environmental impact
- Second life for your components
- Reduced costs and investment
- Liebherr certified workshops
- Alternative to purchase brand-new replacement components

#### **Eco-Mode**

Eco-Mode can be manually selected by the operator when maximum power is not required, dependent upon the job needs:

- Less fuel consumption
- · Less load on the engine
- Less noise pollution
- · Less dioxide carbon emissions

# Automatic Idle Control

Electronic idle control of the engine results in:

- Less fuel consumption
- Less load on the engine
- · Reduced emissions
- More comfort to the operator (reduced noise pollution)

# **Technical Data**

# Engine

Engine		
Liebherr Diesel engine	D 9512 A7 Emission regulations according to 97/68/EC, 2004/26/EG Stage V, EPA/CARB Tier 4f or Tier 2	
Rated power (net)		
ISO 9249		
FDW/REV	440/565 kW / 598/768 HP	
SAE J1349 FDW/REV	440/565 kW / 590/757 HP	
Maximum power (net)	440/303 KW / 390/737 HF	
ISO 9249		
FDW/REV	506/565 kW / 687/768 HP	
SAE J1349	550, 550 MT, 551, 156 M	
FDW/REV	506/565 kW / 678/757 HP	
Rated speed	1,600 rpm	
Displacement	24.2 I/1,477 in <sup>3</sup>	
Design	12 cylinder V-engine, water-cooled, turbo- charged, air-to-air intercooler	
Air cleaner	Dry-type air cleaner with pre-cleaner, main and	
	safety elements, control light in the operator's cab	
Cooling system	Combi radiator, comprising a radiator for coolant	
	and charge air. Hydrostatic fan drive	
Injection system	Direct fuel injection,	
Ladada atau	Common Rail, electronic control	
Lubrication	Pressurised lube system, engine lubrication quaranteed for inclinations up to 35° (lateral	
	slope) and up to 45° (longitudinal slope)	
Electrical system	siopo, and up to 40 (longitudinal slope)	
Operating voltage	24 V	
Alternator	24 V / 140 A	
Starter	24 V / 2 x 8.4 kW/11 HP	
Batteries	4 x 180 Ah/12 V	

# Hydraulics

Hydraulic system	Load sensing (demand-controlled)		
Pump type	Swash plate piston pump		
Max. Pump flow	352 l/min./92.9 gpm		
Max. Pressure	260 bar/3,770 psi		
Control valve	4 segments, expandable		
Filter system	Return filter with magnetic rod in the hydraulic tank		
Control Single joystick for all blade functions Single joystick for all ripper functions			

# Travel Drive

Transmission system	Infinitely variable hydrostatic travel drive, independent closed loop system for each track		
Travel speed	Continuously variable		
max. speed FWD	10.5 km/h		
max. speed REV	10.5 km/h		
Electronic control	The electronic system automatically adjusts trave speed and drawbar pull to match changing load conditions		
Steering	Hydrostatic		
Service brake	Hydrostatic (self-locking), wear-free		
Parking brake	Multi-disk brake, wear-free, automatically applied with neutral joystick position		
Cooling system	Two separate hydraulic oil coolers, hydrostatic fan drives		
Filter system	Micro cartridge filters in replenishing circuit		
Final drive	Combination spur gear with planetary gear, double-sealed (duo cone seals), temperature controled		
Control	Single joystick for all travel and steering functions		

# 

Design	Resiliently mounted cab with positive pressure ventilation, can be tilted with hand pump 40° to the rear. With integrated ROPS Rollover Protective Structure (EN ISO 3471) and FOPS Falling Objects Protective Structure (EN ISO 3449)	
Operator's seat	Air-suspended and heated comfort seat, fully adjustable	
Monitoring	Touch screen: display of current machine information, automatic monitoring of operating conditions. Individual setting of machine parameters	
Display	Color LCD-display with low and high brightness settings	
Vision system	Camera installation on the back of the dozer, displayed over the LCD-display	
Heating system/ Air conditioning	Standard air conditioning, combined cooler/ heater, additional dust filter in fresh air/ recirculated	

# Undercarriage

Design	Undercarriage with oscillating idlers and rollers	
Mounting	Via separate pivot shafts and equalizer bar	
Track chains	Lubricated, single-grouser track shoes, tensioning	
	via a steel spring and grease tensioner	
Links, each side	44	
Track rollers, each side	8	
Sprocket segments,		
each side	5	
Track shoes	610 mm/24"	
Track shoe type	SESS (Super Extrem Service Shoes)	

# Electric System

Electric isolation	Lockable battery isolator switch
Working lights	- 4 on the lifting cylinders (LED)
	- 4 on the cabin front (LED)
	- 2 on the rear console (LED)
	- 1 in the engine compartment
<b>Emergency stop switches</b>	In the cab and on the ripper

# Sound Levels

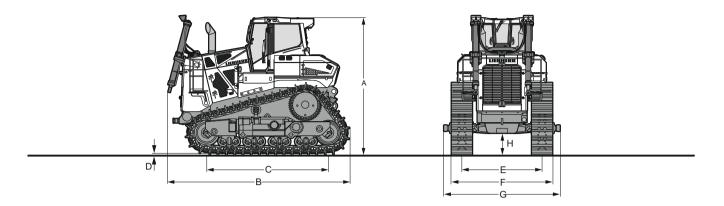
Operator sound exposure ISO 6396	
L <sub>pA</sub> (in the cab)	76 dB(A)
Exterior sound pressure 2000/14/EC	
L <sub>WA</sub> (to the environment)	116 dB(A)

# Refill Capacities

Trom Capacitics				
Fuel tank	1,224 I/323.3 gal			
Diesel Exhaust Fluid				
(DEF) tank	132 I / 34.9 gal			
Cooling system	110 I/29 gal			
Engine oil with filter	93 l/24.6 gal			
Splitter box	16 I/4.2 gal			
Hydraulic tank	320 I/84.5 gal			
Final drive, each side	43 l/11.4 gal			

Max.	955 kN
at 1.5 km/h / 0.9 mph	842 kN
at 3.0 km/h / 1.9 mph	452 kN
at 6.0 km/h / 3.7 mph	226 kN
at 9.0 km/h / 5.6 mph	151 kN

# Dimensions

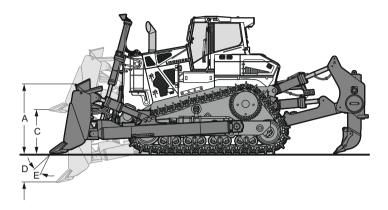


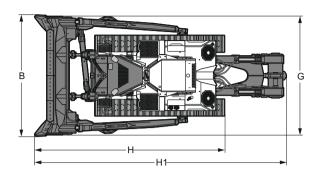
# Dimensions

Α	Height over cab	mm	4,350
		ft in	14'3"
В	Overall length without attachments	mm	5,770
		ft in	18'11"
C	Length of track on ground	mm	3,867
		ft in	12'8"
D	Height of grousers	mm	93
		in	3.6"
Н	Ground clearance	mm	703
		ft in	2'4"
Ε	Track gauge	mm	2,550
		ft in	8'4"
G	Width over trunnions	mm	3,715
		ft in	12'2"
F	Track shoes 610 mm/24"		
	Width over tracks	mm/ft in	3,160/10'4"
	Tractor shipping weight 1)	kg/lb	53,100/117,065
F	Track shoes 710 mm/28"		
	Width over tracks	mm/ft in	3,260/10'8"
	Tractor shipping weight 1)	kg/lb	53,744/118,485
F	Track shoes 762 mm/30"	· ·	
	Width over tracks	mm/ft in	3,310/10'10"
	Tractor shipping weight 1)	kg/lb	54,066/119,195
43.4			, ,

<sup>1)</sup> Including coolant and lubricants, 20 % fuel, ROPS/FOPS cab.

# Front Attachments







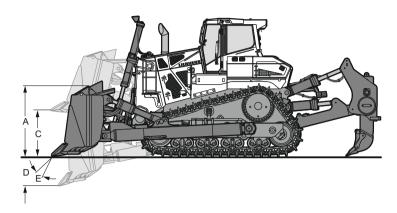
Sellii U-Diaue		
Blade capacity, ISO 9246	m³	18.5
	yd³	24.2
A Height of blade	mm	2,125
	ft in	7'
B Width of blade	mm	4,830
	ft in	15'10"
C Lifting height <sup>1)</sup>	mm	1,565
	ft in	5'2"
Digging depth <sup>2)</sup>	mm	670
	ft in	2'2"
E Blade pitch adjustment		11°
Max. blade tilt	mm	1,245
	ft in	4'1"
G Width over push frame	mm	4,674
	ft in	15'4"
H Overall length, without ripper	mm	7,625
	ft in	25'
H1 Overall length, with ripper in max. extended position	mm	10,094
	ft in	33'1"
Track shoes 610 mm/24"		
Operating weight 3)	kg/lb	71,800/158,292
Ground pressure 3)	kg/cm²/psi	1.52/21.61
Track shoes 710 mm/28"		
Operating weight 3)	kg/lb	72,444/159,711
Ground pressure 3)	kg/cm²/psi	1.32/18.77
Track shoes 762 mm/30"		70 700 / 100 / 104
Operating weight 3)	kg/lb	72,766/160,421
Ground pressure 3)	kg/cm²/psi	1.24/17.63

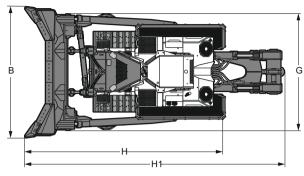
With fully retracted tilt/pitch cylinders, the mechanical pitch adjustment bolted in the rear position and including the grouser height, the lifting height is 1,863 mm (6'1").

With mechanical pitch adjustment bolted in the rear position and including the grouser height, the digging depth is 501 mm (19.7").

Including coolant and lubricants, 100 % fuel, ROPS/FOPS cab, operator, Semi U-blade with 1-shank ripper.

# Front Attachments







	Blade capacity, ISO 9246	m³	22.0
		yd³	28.77
4	Height of blade	mm	2,125
		ft in	7'
В	Width of blade	mm	5,270
		ft in	17'3"
C	Lifting height <sup>1)</sup>	mm	1,565
		ft in	5'2"
D	Digging depth <sup>2)</sup>	mm	670
		ft in	2'2"
E	Blade pitch adjustment		11°
	Max. blade tilt	mm	1,360
		ft in	4'6"
G	Width over push frame	mm	4,674
		ft in	15'4"
Н	Overall length, without ripper	mm	7,971
		ft in	26'2"
H1	Overall length, with ripper in max. extended position	mm	10,440
		ft in	34'3"
	Track shoes 610 mm/24"		
	Operating weight 3)	kg/lb	72,223/159,224
	Ground pressure 3)	kg/cm²/psi	1.53/21.76
	Track shoes 710 mm/28"		
	Operating weight 3)	kg/lb	72,867/160,644
	Ground pressure 3)	kg/cm²/psi	1.32/18.77
	Track shoes 762 mm/30"		
	Operating weight 3)	kg/lb	73,189/161,354
	Ground pressure 3)	kg/cm²/psi	1.24/17.63

<sup>1.24 17.35</sup> With fully retracted tilt/pitch cylinders, the mechanical pitch adjustment bolted in the rear position and including the grouser height, the lifting height is 1,863 mm (6'1").

With mechanical pitch adjustment bolted in the rear position and including the grouser height, the digging depth is 501 mm (19.7").

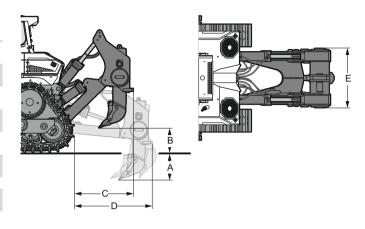
Including coolant and lubricants, 100 % fuel, ROPS/FOPS cab, operator, U-blade with 1-shank ripper.

# Rear Attachments

# 1-Shank Ripper

	Parallelogram		hydraulic pitch adjustment		
			standard shank	deep shank*	
Α	Ripping depth (max./min.)	mm	1,445/705	1,895/705	
		ft in	4'9"/2'4"	6'3"/2'4"	
В	Lifting height (max./min.)	mm	958/218	959/364	
		ft in	3'2"/9"	3'2"/1'2"	
C	Additional length,	mm	1,949	1,949	
	attachment raised	ft in	6'5"	6'5"	
D	Additional length,	mm	2,529	2,529	
	attachment lowered	ft in	8'4"	8'4"	
Ε	Overall beam width	mm	1,760	1,760	
		ft in	5'9"	5'9"	
	Max. pitch adjustment		30°	30°	
	Max. penetration force	kN	237	237	
		lbf	53,280	53,280	
	Max. pryout force	kN	441	441	
		lbf	99,141	99,141	
	Weight	kg	7,194	7,333	
		lb	15,860	16,166	
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<sup>\*</sup> Best performance to operate in loose material – deep shanks are designed for light and moderate duty

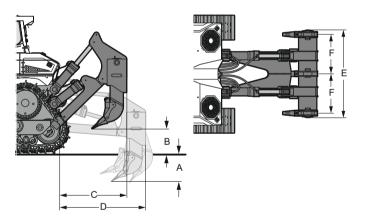




# 3-Shank Ripper

	Parallelogram		hydraulic pitch adjustment	
			standard shanks	deep shanks *
Α	Ripping depth (max./min.)	mm	900/650	1,896/706
		ft in	2'11"/2'2"	6'3"/2'4"
В	Lifting height (max./min.)	mm	1,014/764	958/164
		ft in	3'4"/2'6"	3'2"/6"
C	Additional length,	mm	1,904	1,904
	attachment raised	ft in	6'3"	6'3"
D	Additional length,	mm	2,484	2,484
	attachment lowered	ft in	8'2"	8'2"
E	Overall beam width	mm	2,970	2,970
		ft in	9'9"	9'9"
F	Distance between shanks	mm	1,300	1,300
		ft in	4'3"	4'3"
	Max. pitch adjustment		30°	30°
	Max. penetration force	kN	219	219
		lbf	49,233	49,233
	Max. pryout force	kN	441	441
		lbf	99,141	99,141
	Weight	kg	9,430	10,290
		lb	20,790	22,686

<sup>\*</sup> Best performance to operate in loose material - deep shanks are designed for light and moderate duty



# Standard Equipment

#### Base Machine

Air filter, dry type, dual step with cyclones (pre-filter)

Aluminium water and oil radiators wide-meshed

Automatic dust ejector

Battery compartment

Cooling fan with safety guard

Ecology drains (engine-, splitter box-, hydraulic oil)

Engine compartment doors

Fluid sampling ports (engine-, splitter box-, hydraulic oil)

Fuel pre-filter, with electric heater and water seperator

Heavy duty steps and handles

Hinged coolant radiator fan

Hinged heavy duty belly pan

Hinged hydraulic oil radiator fans

Hinged radiator safety guard (water cooler)

Hydraulically driven cooling fans

LiDAT - Liebherr Data transmission system

Liebherr diesel engine

Thermal shields for turbo chargers

Towing hitch (rear)

Towing lug (front)

Vandalism protection (7 padlocks)



# Mydraulic

Control blocks (two)

Filters in replenishing circuits

Float position blade Hydraulic kit for ripper

Quick drop function blade

Return filter in hydraulic tank

Variable flow pump, load-sensing



# Travel Drive

Automatic parking brake

Filters in leak oil return circuits

Final drives planetary gear

Hydrostatic travel drive

Inch brake pedal

Proportional travel drive joystick

Travel speed ranges selection



# Flectrical System

Cold start batteries

Emergency stop on the ripper

Ground level service station (entrance light)

LED working lights

Light engine compartment

Lockable battery main switch



# Operator's Cab

Air-conditioning

Armrests 3D adjustable

Cab heating

Coat hook

Diagnostic connector

Dome light

Emergency stop switch

Entry lights

Footrest on the right side of the front console

Longitudinally adjustable joysticks

Operator awareness (seat contact switch)

Operator's seat Comfort, air-suspended and heated

Pressurised cab

Radio preparation kit

Rear mirror (inside)

Rear view camera

ROPS / FOPS integrated

Safety switch

Seat belt

Socket 12 V

Stowage compartment, air-conditioned

Tinted safety glass

Touch-controlled colour display

Windshield washer system

Windshield wipers front, rear, doors, with intermittent function

# Undercarriage

Bolted sprocket segments

Heavy duty track shoes (Super Extreme Service Shoes)

Hydraulic track adjuster

Oil-lubricated PPR tracks Rollers and idlers, lifetime lubricated

Track quide

Two-piece master link

Undercarriage with oscillating idlers and rollers (bogie suspension)

# Front Attachments

Rock guard with overflow panel on Semi U-blade Rock guard with overflow panel on U-blade



# Control and Warning Lights

Air filter contamination

Battery charge Date and time

Diesel engine

Diesel engine preheating

Diesel engine speed

FCO-Mode

Engine coolant temperature

Float position blade

Fuel level

Fuel water separator

Hour meter

Hydraulic oil return filter contamination

Hydraulic oil temperature

Parking brake

Pump replenishing pressure

Travel drive oil temperature

Travel speed ranges

Standard equipment may vary. Consult your Liebherr dealer for details.

# Optional Equipment

#### Base Machine

Working platforms with handrail

Extended tool kit

Fuel pre-filter, with electric heater and water seperator (metal bowl)

GPS Grade control ready kit 1)

Handrail without working platforms

Hour meter in engine compartment

Maritime transport packaging

Powered access ladder

Powered centralized lubrication system

Quick change for engine, hydraulic and splitter box oil

Quick refuelling

Reversible cooling fan

Special colour sheme

Thermal isolation for engine turbo charger and exhaust gas pipes



# Travel Drive

Detented travel drive joystick



# **Operator's Cab**

Fire extinguisher in the cab

Operator's seat Premium, air-suspended, heated and ventilated

Operator's seat Premium with 3-point belt system

Rear mirror left and right on cab, outside

Sliding window left

Sliding window rear

Sliding window right

Sunblind, all around



#### **Electrical System**

Amber beacon

Back-up alarm

Back-up alarm (acoustic and visual, switchable)

Back-up alarm (switchable)

Emergency stops on engine hood (left and right)

"High Density" (4,200 lm) LED working lights

Jump start plug 24 V

Lockable starter isolator switch

One (1) additional LED working light on the ripper

Two (2) additional LED working lights on the rear of the cab

# Undercarriage

Carrier rollers

Sprocket segments with recesses

710 mm (28") track shoes

762 mm (30") track shoes

Track shoes with mud holes

# **Front Attachments**

Hydraulic pitch adjustment (dual tilt)

Protection for blade pitch cylinder

Protection for blade tilt cylinder

Push plate for Semi U-blade

Wear plates on push frame (580 kg/1,279 lb)

Wear plates on Semi U-blade (920 kg/2,028 lb) Wear plates on U-blade (680 kg/1,499 lb)

18.5 m3 Semi U-blade

22.0 m3 U-blade

46.0 m3 Coal U-blade



# **Rear Attachments**

1-Shank Ripper (standard or deep shank)

3-Shank Ripper (standard or deep shank)

Counterweight (7,000 kg/15,432 lb)

Hydraulic pin puller for 1-shank ripper



#### **Control and Warning Lights**

Auto Idle

Automatic engine shut-down

Coolant level

Engine after run

Hydraulic oil level

Preparation tilt switch 35 degrees

Reversible fan



# Specific Solutions

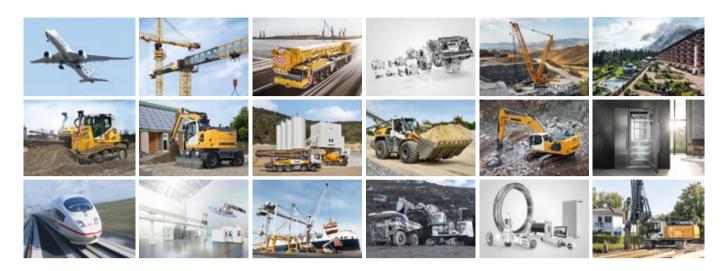
Arctic package (-30 °C / -22 °F, -40 °C / -40 °F)

Coal stockpiling equipment package

High altitude package > 2500 m

# Printed in Germany by Typodruck RG-BK LWT/VM-12207274-0.5-06.20\_enGB-US All illustrations and data may differ from standard equipment. Subject to change without notice.

# The Liebherr Group of Companies



#### **Wide Product Range**

The Liebherr Group is one of the largest construction equipment manufacturers in the world. Liebherr's high-value products and services enjoy a high reputation in many other fields. The wide range includes domestic appliances, aerospace and transportation systems, machine tools and maritime cranes.

# **Exceptional Customer Benefit**

Every product line provides a complete range of models in many different versions. With both their technical excellence and acknowledged quality, Liebherr products offer a maximum of customer benefits in practical applications.

# State-of-the-art Technology

To provide consistent, top quality products, Liebherr attaches great importance to each product area, its components and core technologies. Important modules and components are developed and manufactured in-house, for instance the entire drive and control technology for construction equipment.

# Worldwide and Independent

Hans Liebherr founded the Liebherr family company in 1949. Since then, the family business has steadily grown to a group of more than 130 companies with more than 48,000 employees located on all continents. The corporate headquarters of the Group is Liebherr-International AG in Bulle, Switzerland. The Liebherr family is the sole owner of the company.

#### www.liebherr.com



This product can expose you to chemicals including lead and lead compounds, which are known to the State of California to cause cancer and birth defects or other reproductive harm.

For more information go to www.P65warnings.ca.gov.



Breathing diesel engine exhaust exposes you to chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

- ▶ Always start and operate the engine in a well-ventilated area.
- If in an enclosed area, vent the exhaust to the outside.
- ▶ Do not modify or tamper with exhaust system.
- ▶ Do not idle the engine except as necessary.

For more information go to www.P65warnings.ca.gov/diesel.